



Dart Aerospace Ltd.
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D4647-5**Job Sheet 186117****Part No:** D4647-5**Job Qty:** 15 ea**Part Name:** Doubler**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 11/12/18**Job Tracking No:****Due Date:** 11/23/18**Created By:** Jesse White**Type:** SOLD**Description:**

Note: DWG REV B SHEET 5 IPP REV:A 13.06.20 NEW ISSUE DD VERF:JLM IPP REV:B 13.07.17 AS PER DWG
REV.B DD VERF:JLM

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Waterjet - Flow - 1	15 pcs		11/23/18	0.00	0.66	Waterjet - Flow		SC 18/11/15
120	QC	15 pcs		11/23/18	0.00	0.00	QC2 Waterjet-3		SC 18/11/15
130	QC	15 pcs		11/23/18	0.00	0.00	QC8-5		38
140	Brake NC	15 pcs		11/23/18	0.00	0.49	Brake NC 2		38
150	QC	15 pcs		11/23/18	0.00	0.00	QC5		38
160	HandFinish	15 pcs		11/23/18	0.00	0.73	HandFinish1		D.R 18/11/26
170	QC	15 pcs		11/23/18	0.00	0.00	QC7-4		38
180	Packaging	15 pcs		11/23/18	0.00	0.00	Packaging3-2		38
190	QC21-SA	15 Ea		11/23/18	0.00	0.00	QC21		38

Part Op 110 - 1-CUT AS PER DWG DWG REV: B PROG REV: B 2- Deburr
 Descriptions: 120 - QC2- Inspect parts off machine FAI/FAIB
 130 - QC8- Inspect parts - second check
 140 - Bend as per dwg
 150 - QC5- Inspect part completeness to step on W/O
 160 - Chemical Conversion Coat per QSI005 4.1
 170 - QC7-Inspect Chemical Conversion Coat
 180 - Identify as per dwg & Stock Location:
 190 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	1.6470 sf (.1098 ea)	110-Waterjet - Flow - 1	5099479

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Waterjet - Flow - 1	M6061T6S.040	2	230	0

Part Specifications

Specifications could not be found.



Container No: S128082



Part: D4647-5

Job No: 186117

Serial No/Batch: S128082

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 11/15/18

INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	



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